

L312E LIQUID LEVEL FLOAT SWITCH

INSTALLATION AND OPERATIONS MANUAL

Multi-Point, Vertically-Mounted Liquid Level Float Switch
For Hazardous Locations



SOLUTIONS WITH INNOVATION

AN INNOVATIVE SENSING COMPANY

ISO 9001:2008 CERTIFIED



READ THIS MANUAL PRIOR TO INSTALLATION

This manual provides information on the **L312E Multi-Point Liquid Level Float Switch**. It is important that all instructions are read carefully and followed sequentially. Detailed instructions are included in the **Complete Installation** section of this manual.

Conventions Used in this Manual

Certain conventions are used in this manual to convey specific types of information. General technical material, support data and safety information are presented in narrative form. The following styles are used for notes, cautions and warnings:

Notes

Notes contain information that augments or clarifies an operating step. Notes do not normally contain actions and often follow the procedural steps to which they refer.

Cautions

Cautions alert the technician to special conditions that could injure personnel, damage equipment, or reduce a component's mechanical integrity. Cautions are also used to alert the technician of unsafe practices, the need for special protective equipment, or specific materials. In this manual, a caution indicates a potentially hazardous situation which, if not avoided, may result in minor to moderate injury.

Warnings

Warnings identify potentially dangerous situations, or serious hazards. In this manual, a warning indicates an imminently hazardous situation which, if not avoided, may result in serious injury or death.

Safety Messages

Follow all standard industry procedures for servicing electrical and computer equipment when working with, or around high voltage. Always shut off the power supply before touching any components. Although high voltage is not present in this system, it may be present in other systems.

Electrical components are sensitive to electrostatic discharge. To prevent equipment damage, observe all safety precautions when working with electrostatic-sensitive components.

WARNING!

EXPLOSION HAZARD! DO NOT CONNECT OR DISCONNECT THE UNIT UNLESS THE POWER HAS BEEN SWITCHED OFF.

Low Voltage Directive

If the equipment is used in a manner not specified by the manufacturer, protection provided by equipment may be impaired.

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Solutions With Innovation reserves the right to make changes to the product described in this manual at any time without notice. Solutions With Innovation makes no warranty with respect to the accuracy of the information in this manual.

Warranty

All Solutions With Innovation Mechanical Level and Flow Controls are warranted free of defects in materials and workmanship for one full year from the date of the original factory shipment. If returned within the warranty period; and, upon factory inspection of the control, the cause of the claim is determined to be covered under the warranty; then, Solutions With Innovation will repair or replace the product at no cost to the purchaser (or owner) other than transportation.

Solutions With Innovation shall not be liable for misapplication, labor claims, direct or consequential damage, or expenses arising from the installation or use of the equipment. There are no other warranties expressed or implied, except special written warranties covering specific Solutions With Innovation products.

Quality Assurance

The Quality Assurance System in place at Solutions With Innovation guarantees the highest level of quality throughout the company. Solutions With Innovation is committed to providing full customer satisfaction; both in quality products and in quality service.

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L312E LIQUID LEVEL FLOAT SWITCH

For Hazardous Locations

TABLE OF CONTENTS

1.0 Installation

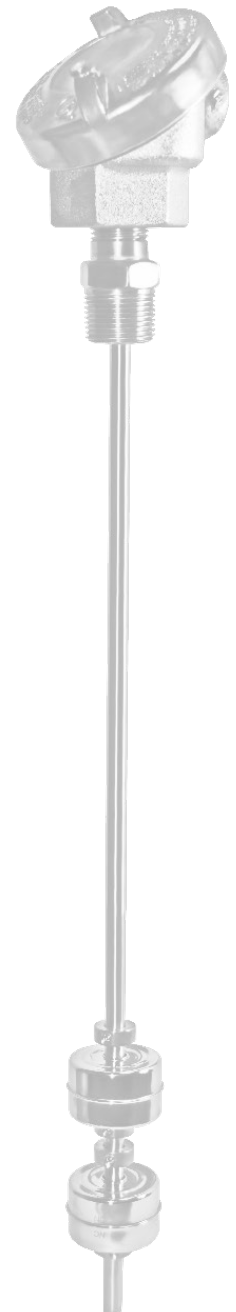
1.1 Unpacking.....	4
1.2 Before You Begin.....	4
1.2.1 Site Preparation.....	4
1.2.2 Equipment and Tools.....	4
1.3 Mounting.....	5
1.3.1 Threaded Mounting.....	5
1.4 Wiring.....	5

2.0 Preventative Maintenance

2.1 What To Do.....	6
2.1.1 Inspect Entire Unit Periodically.....	6
2.1.2 Inspect Connections Monthly.....	6
2.1.3 Keep Unit Clean.....	6
2.2 What To Avoid.....	6

3.0 Reference Information


3.1 Description.....	7
3.2 Theory of Operation.....	7
3.3 Troubleshooting.....	7
3.3.1 External Causes.....	7
3.3.2 Unit Causes.....	8
3.4 Agency Approvals.....	9
3.5 Specifications.....	9
3.5.1 Physical Specifications.....	9
3.5.2 Electrical Specifications.....	9
3.5.3 Switch Wiring Codes.....	9
3.5.4 Dimensional Specifications.....	10
3.6 Model Configurator.....	10
3.7 Notes.....	11



1.0 COMPLETE INSTALLATION

This section provides detailed procedures on properly installing the L312E Multi-Point Liquid Level Float Switch for Hazardous Locations.

 **CAUTION!** IF THE EQUIPMENT IS USED IN A MANNER NOT SPECIFIED BY THE MANUFACTURER, PROTECTION PROVIDED BY THE EQUIPMENT MAY BE IMPAIRED.

 **CAUTION!** THIS UNIT CONTAINS REED SWITCHES THAT MAY BE PERMANENTLY DAMAGED BY MECHANICAL SHOCK OR VIBRATION. AVOID DROPPING OR HITTING THE DEVICE AGAINST HARD SURFACES.

1.1 UNPACKING

Unpack the instrument, carefully. Make sure that all components have been removed from the packing material. Inspect all components for damage. Report any concealed damage to the carrier within 24 hours of receiving. Compare the contents with the packing slip and report any discrepancies to the factory immediately. Record the sales order number and/or serial number for future reference when ordering parts.


Before Proceeding to Installation, Complete the Following:

- Inspect all components for damage. Report any damage to the carrier within 24 hours of receiving.
- Record the model and serial numbers for future reference when ordering parts.

Model Number _____

Serial Number _____

1.2 BEFORE YOU BEGIN

 **CAUTION!** DURING THE INSTALLATION OF THE L312E MULTI-POINT LIQUID LEVEL SWITCH, THE FLOAT AREA MUST BE KEPT FREE OF METALLIC PARTICLES THAT MIGHT BE ATTRACTED TO THE FLOAT'S INTERNAL MAGNET.

1.2.1 Site Preparation

- 1 Ensure that the length and the inside diameter of the mounting is sized correctly to accommodate the L312E Multi-Point Liquid Level Float Switch.

1.2.2 Equipment and Tools

No special equipment or tools are required to install the L312E Multi-Point Liquid Level Float Switch.

The Following Are Recommended:

- Wrenches, thread sealant, gaskets and/or bolting as required for the process connection.

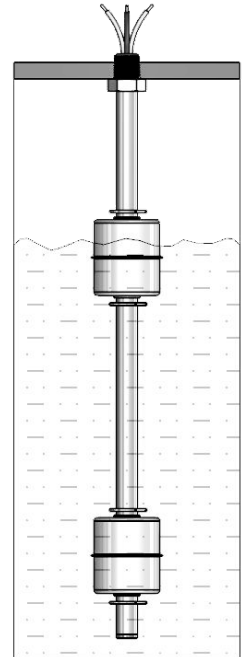
1.3 MOUNTING

The L312E Multi-Point Liquid Level Float Switch for Hazardous Locations is available in a variety of threaded and flanged mountings. These devices are meant to be installed on the top or bottom of a process tank. They should be mounted in an area free of turbulence or direct streams. Contact the manufacturer for flanged mounting options.

1.3.1 Threaded Mounting

How to Install an L312E Multi-Point Liquid Level Float Switch:

- 1 Apply either Teflon[®] tape or an appropriate thread sealant to the mounting threads to prevent galling.
- 2 Engage the thread by hand to avoid unnecessary damage.
- 3 Using a wrench, rotate the unit clockwise until the threads are tight within the mounting.
- 4 Ensure that the float(s) and stem are in a vertical orientation.

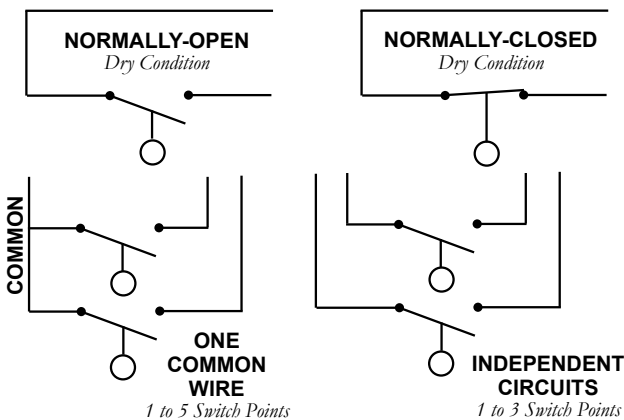


1.4 WIRING

CAUTION! OBSERVE ALL APPLICABLE ELECTRICAL CODES AND PROPER WIRING PROCEDURES.

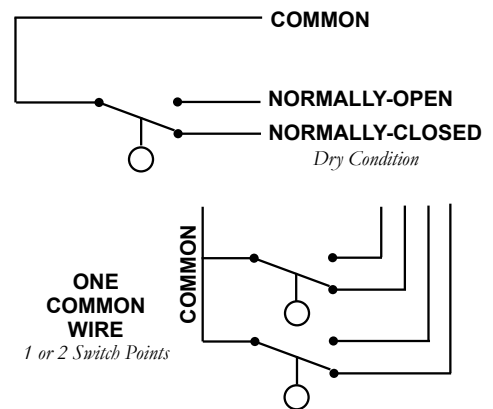
SPST Reed Switch:

- 1 Connect the wiring to the switch leads or terminals, as illustrated below.



SPDT Reed Switch:

- 1 Connect the wiring to the proper switch leads or terminals, as illustrated below.



Contact Protection:

In order to maintain the life and reliability of the internal reed switch, it is essential to provide protection when switching inductive loads. When the current breaks, the energy stored in the load generates a high frequency voltage across the switch contacts. If the voltage is large enough, it can initiate arcing and cause the contacts to weld together. Damage can ultimately be prevented by suppressing the voltage. Through the use of a diode for DC circuits and a resistor-capacitor network for AC circuits, contact protection will ensure reliable performance from the reed switch.

2.0 PREVENTATIVE MAINTENANCE

Periodic inspections are necessary to maintain the proper functionality of the L312E Multi-Point Liquid Level Switch. The switch is a safety device that protects the equipment it serves. A systematic program of preventative maintenance should be implemented at the time of installation. If the following instructions are completed routinely, the switch will provide continuous, reliable protection.

2.1 MAINTENANCE PROCEDURES

2.1.1 Inspect Unit Periodically

Verify that there are no cracks or chipped surfaces on the unit. Should the float or stem assembly become damaged, obtain a replacement immediately.

2.1.2 Inspect Connections Monthly

L312E Multi-Point Liquid Level Switches may be vulnerable to excessive heat and moisture. Under these conditions, the electrical wire insulation can periodically break or peel away. As a result, the bare wires may become exposed to the elements and incur damages.

- Inspect all wiring, carefully and replace any wires exhibiting signs of brittle insulation.
- Inspect all electrical connections to ensure tightness.
- Repair or replace any wiring, if necessary.

2.1.3 Keep Unit Clean

Periodic cleanings of the float and stem assembly will ensure the continual, uninterrupted movement of the mechanism. Always keep the open area between the components clean and free of any potential interferences. Objects and debris may cause systematic interruptions and a loss in equipment functionality.

2.2 WHAT TO AVOID



NEVER LEAVE THE SWITCH WIRING EXPOSED TO THE ELEMENTS.



NEVER PLACE A JUMPER WIRE ACROSS THE TERMINALS TO “CUT-OUT” THE CONTROL. *If a jumper is necessary for testing purposes, ensure that it is removed prior to placing the control into service.*



NEVER USE IN SYSTEMS CONTAINING IRON PARTICLES. *The magnet within the float assembly can attract the particles and become jammed.*

3.0 REFERENCE INFORMATION

This section illustrates an overview of the L312E Multi-Point Liquid Level Switch for Hazardous Locations, as well as information on troubleshooting common problems, agency approval listings, and detailed physical, functional and performance specifications.

3.1 DESCRIPTION

The vertically-mounted L312E Multi-Point Liquid Level Switch for Hazardous Locations is designed to monitor up to five levels on a single device. With only one single entry, the L312E can track changing levels within a small tank, as well as monitor liquid interfaces of dissimilar liquids for oil/water separations, chemical emulsions and condensation levels. Probe lengths are available up to 4' with a variety of enclosures, 316 stainless steel floats and mounting types to suit every application.

3.2 THEORY OF OPERATION

The switching action is achieved through the use of an internal magnet within the float assembly and its interaction with the switch mechanism. As the liquid level fluctuates inside the tank, the float moves. Its magnetic field actuates each reed switch inside the stem and produces an electrical circuit.



3.3 TROUBLESHOOTING

The L312E Multi-Point Liquid Level Switch for Hazardous Locations is designed and engineered for trouble-free operation over a wide range of operating conditions. Common problems are discussed in terms of their symptoms and recommended corrective actions.

3.3.1 External Causes

An initial indication of improper operation is the failure of the controlled equipment to function (pumps will not start or stop, signal lamps fail to light, etc). If these symptoms occur, whether at the time of installation or during routine service thereafter, check for potential external causes first:

- Blown Fuses
- Tripped Reset Button(s)
- Open Power Switch
- Faulty Equipment Controlled By the Level Switch
- Defective Wiring to the Level Switch



3.3.2 Unit Causes

If a thorough inspection of any external causes fails to locate the problem, proceed to an inspection of the unit, itself. **DISCONNECT POWER TO THE LEVEL SWITCH BEFORE PROCEEDING.**

SYMPTOM	PROBLEM	SOLUTION
THE UNIT IS UNRESPONSIVE.	ELECTRICAL FAILURE.	USE AN ELECTRICAL CONTINUITY CHECKER TO DETERMINE IF THE SWITCH IS FUNCTIONAL. IF THE SWITCH DOES NOT OPERATE PROPERLY WHEN ACTIVATED, THE ENTIRE LEVEL SWITCH MUST BE REPLACED.
THE UNIT DOES NOT ACTIVATE WHEN THE FLOAT CHANGES POSITION.	THE UNIT IS JAMMED.	REMOVE THE LEVEL SWITCH FROM SERVICE. CHECK THE FLOAT ASSEMBLY FOR OBSTRUCTIONS OR ACCUMULATION OF PARTICLES WHICH MAY CAUSE BINDING. IF BINDING IS PRESENT IN THE FLOAT ASSEMBLY AND CANNOT BE CLEARED BY NORMAL CLEANING PROCEDURES, THE ENTIRE CONTROL MUST BE REPLACED.
THE UNIT ONLY FUNCTIONS WHEN IT IS NOT IN SERVICE.	LIQUID IS NOT ENTERING THE VESSEL.	CHECK TO ENSURE THAT LIQUID IS ENTERING THE TANK OR VESSEL. A CLOSED VALVE OR CLOGGED PIPELINE MAY PREVENT MOVEMENT OF THE LIQUID IN THE VESSEL.
THE UNIT ONLY FUNCTIONS WHEN IT IS NOT IN SERVICE.	THE TANK LEVEL IS NOT HIGH ENOUGH TO HAVE THE FLOAT FUNCTION.	CHECK THE FLOAT TO MAKE SURE IT IS BUOYANT IN THE LIQUID. THE TANK OR VESSEL MUST HAVE AN ADEQUATE LIQUID LEVEL.
THE FLOAT IS NOT BUOYANT.	THE FLOAT IS COLLAPSED AND/OR FILLED WITH LIQUID.	CHECK THE FLOAT FOR RUPTURES, DEFORMATION, AND ANY LIQUID TRAPPED INSIDE THE ASSEMBLY. IF THE FLOAT IS FILLED WITH LIQUID OR HAS COLLAPSED, THE ENTIRE LEVEL SWITCH MUST BE REPLACED. DO NOT ATTEMPT TO REPAIR THE FLOAT.
ALL COMPONENTS WITHIN THE LEVEL SWITCH ARE IN WORKING ORDER, BUT THE UNIT STILL DOES NOT FUNCTION.	AN EXTERNAL PROBLEM.	REPEAT AN INSPECTION OF THE EXTERNAL CONDITIONS AS DESCRIBED IN SECTION 3.3.1.

 If you are still in doubt about the condition or performance of your control, consult the factory for further instructions.

3.4 AGENCY APPROVALS

AGENCY	APPROVED MODEL(S)	FILE NUMBER	AREA CLASSIFICATION
UL 	L312E	E203716	RECOGNIZED UNDER UL508 MOTOR CONTROLLERS & NJ0T8 MOTOR CONTROLLERS
FM 	L312E	3021242	CLASS I, DIV. 1, GROUPS A, B, C & D CLASS II, GROUPS E, F & G CLASS III, T4

3.5 SPECIFICATIONS

3.5.1 Physical Specifications

FLOAT MATERIAL	DIMENSIONS	TEMPERATURE	PRESSURE	MIN. SPECIFIC GRAVITY
316 Stainless Steel	1" x 1"	-40° to +300° F	300 PSIG	0.90
316 Stainless Steel	1.50" x 1"	-40° to +300° F	100 PSIG	0.72
316 Stainless Steel	1" Ball	-40° to +300° F	375 PSIG	0.75
316 Stainless Steel	1" Ball	-40° to +300° F	600 PSIG	0.90
316 Stainless Steel	1" Ball	-40° to +300° F	370 PSIG	0.85
316 Stainless Steel	0.90" x 1.50"	-40° to +300° F	150 PSIG	0.93
316 Stainless Steel	1" x 1.22"	-40° to +300° F	275 PSIG	0.85
316 Stainless Steel	1.61" x 1.10"	-40° to +300° F	120 PSIG	0.55
Teflon® (PFA)	1" x 1"	-40° to +300° F	1000 PSIG	0.60

3.5.2 Electrical Specifications

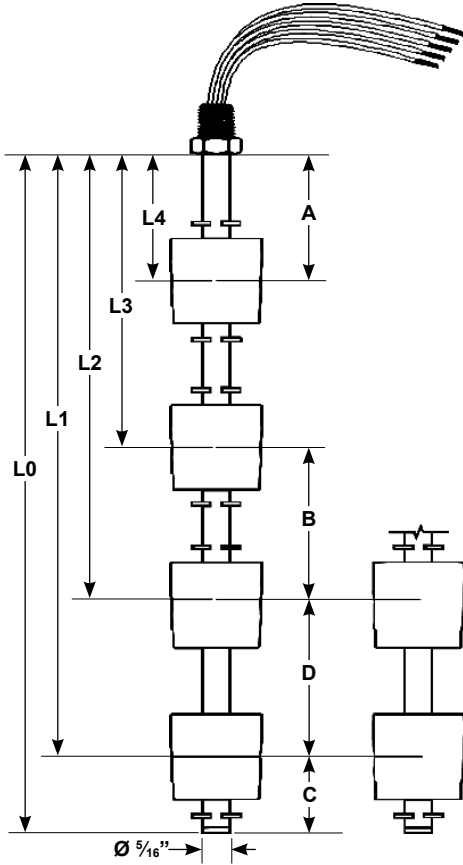
SIGNAL OUTPUT	Switch Closure
TYPE OF CONTACTS	SPST, SPDT
TYPE OF SWITCHES	Hermetically-Sealed Reed Switch
SWITCH RATING	50 VA SPST
	100 VA SPST
	30 VA SPDT

3.5.3 Switch Wiring Codes

WIRING OPTIONS	GROUP 1 SPST	GROUP 2 SPST	GROUP 3 SPDT
Common Wire	Black	None	Black
(Levels)	N.O. or N.C.	N.O. or N.C.	N.O. & N.C.
L1	Red	Red/Red	Red/White-Red
L2	Yellow	Yellow/Yellow	Yellow/White-Yellow
L3	Blue	Blue/Blue	
L4	Brown		
L5	Orange		

- 1 All SPST switches are set to normally-open operation in their "dry", "no level" condition unless specified otherwise. "White-Red" and "White-Yellow" denote single white wire with red or yellow stripes.
- 2 Each switching point requires one float. For special applications, a single float can be used to activate two switch points, though these points must have a minimum separation of 1/8" (3 mm). The maximum number of actuation levels depends on the wiring type selected.
- 3 Standard Lead Wires are 24" long, 22 AWG, Teflon® UL-approved wire.

3.5.4 Dimensional Specifications



Actuation Level Dimensions

FLOAT TYPE	A	B	C	D
1" x 1"	1"	1 3/4"	1"	1/8"
1.5" x 1"	1"	1 3/4"	1"	1/8"
1" Ball	1"	1 3/4"	1"	1/8"
0.9" x 1.5"	1"	2 1/2"	1 1/2"	1/8"
1.61" x 1.1"	1"	1 3/4"	1"	1/8"

Area Definitions

AREA	DEFINITION
A	Minimum Distance from Actuation Point to Inside Surface of Tank or Mounting Pad
B	Minimum Distance Between Actuation Levels
C	Minimum Distance from End of Unit to Lowest Actuation Level
D	Minimum Distance Between Points When A Single Float is Used to Activate 2 Switches*

Notes

- 1 A, B and C dimensions are based on a specific gravity of 1.0.
- 2 When using one float for two actuation points, contact the factory for the available switch ratings.
- 3 Actuation levels are calibrated on descending fluid levels with water as the fluid, unless otherwise specified.
- 4 Standard tolerance on actuation levels is $\pm 1/8"$ (3 mm).

3.6 MODEL CONFIGURATOR

TECHNOLOGY	MODEL	CONFIG.	MOUNT*	STEM	FLOAT	ELECTRICAL	ENCLOSURE
L Liquid Level Sensor	312 5/16" Stem	E Explosion-Proof	05 3/4" NPT	08 316 S.S.	08 316 S.S.	03 50 VA SPST	0 No Enclosure
		C Custom	06 1" NPT	10 Hastelloy	15 Teflon® (PFA)	04 100 VA SPST	2 Cast Aluminum NEMA 4/7/9
			07 1 1/4" NPT			06 30 VA SPST	5 Aluminum NEMA 4/7/9
			08 1 1/2" NPT				3 Cast Iron NEMA 4/7/9
			09 2" NPT				
			12 2 1/2" NPT				
			10 3" NPT				
			11 4" NPT				
			42 SAE #32, 2 1/2" - 12				

L	3	1	2	E	0	6	0	8	-	0	8	0	3	-	2
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*For additional mounting options, consult the manufacturer.

3.7 NOTES

ASSURED QUALITY & SERVICE COST LESS

Service Policy

Owners of Solutions With Innovation products may request a return of the product, or any part of the product for complete rebuilding or replacement. Units will be rebuilt or replaced promptly. Products returned under the SWI Service Policy must be returned by prepaid transportation. Solutions With Innovation will repair or replace the product at no cost to the purchaser (or owner) other than transportation if:

- 1 Returned within the warranty period; and
- 2 Factory Inspection finds the cause of the claim to be covered under the warranty.

If the problem is due to circumstances beyond Solutions With Innovation's liability, or is NOT covered by the warranty, there will be charges for labor in addition to the parts required to rebuild or replace the equipment.

In rare cases, it may be expedient to ship replacement parts; or in extreme cases, an entire product before the damaged product is returned. If a quick replacement service is necessary, notify the manufacturer of the damaged product's model and serial number. In such cases, credit for the returned materials will be determined on the applicability of the warranty.

No claims for misapplication, labor, direct or consequential damage will be allowed.

Return Material Procedure

In order to efficiently process any returned materials, it is essential that a *Return Material Authorization* (RMA) number be obtained from the manufacturer prior to an item's return. RMA's can be issued through local representatives, or by contacting the factory directly.

Please supply the following information:

- 1 The Company's Name
- 2 Description of the Material
- 3 Product Serial Number
- 4 Reason for Return
- 5 Product's Application

Used units must be properly cleaned in accordance with OSHA standards before it is returned to the manufacturer. A *Material Safety Data Sheet* (MSDS) must accompany units or materials that were used in any type of media. All return shipments to the factory must be by done via prepaid transportation. All product replacements will be shipped F.O.B. manufacturer.



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